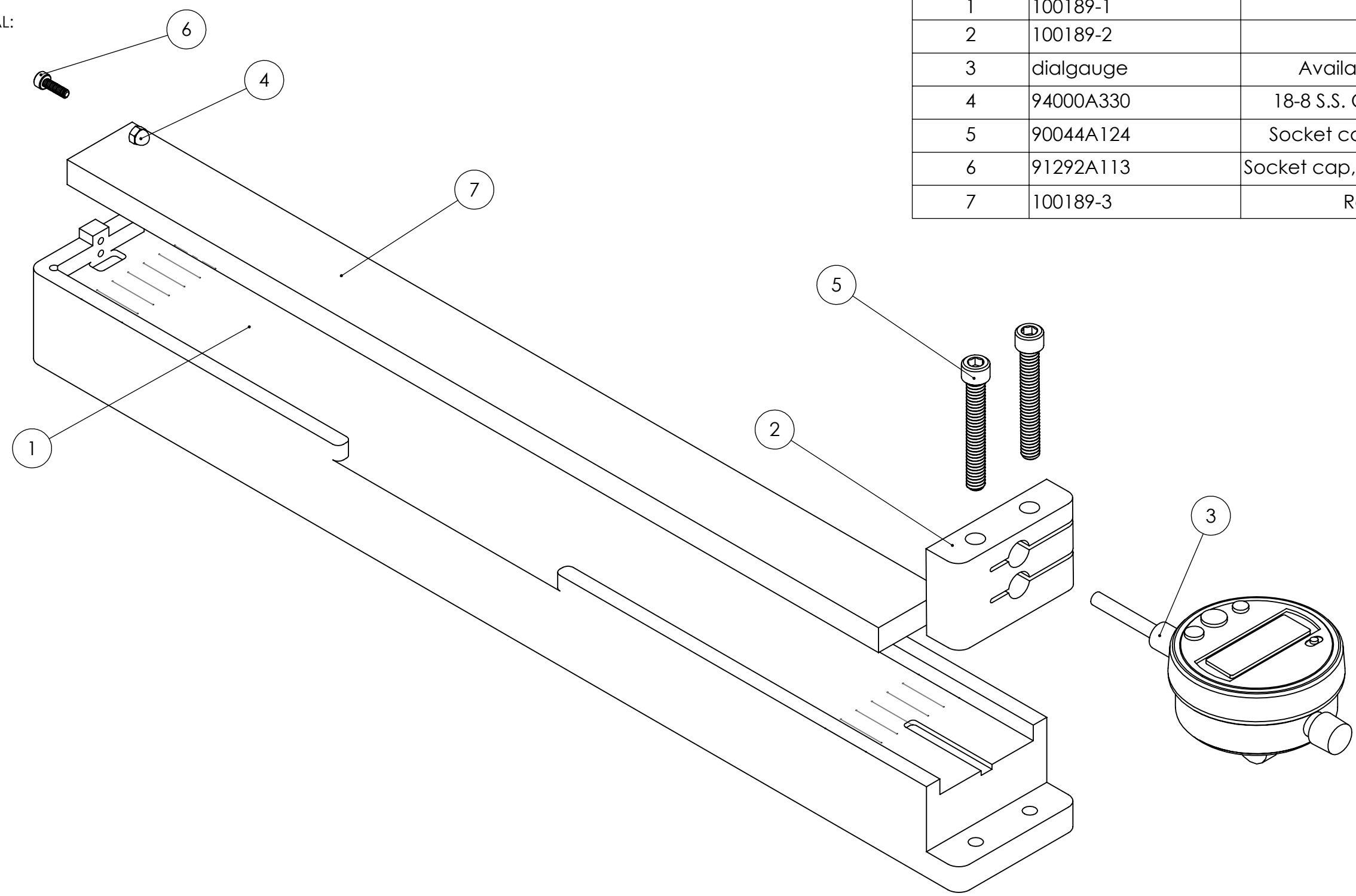


NOTES:  
 1. MATERIAL:  
 2. FINISH:

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	100189-1	Base Fixture	1
2	100189-2	E - Clamp	1
3	dialgauge	Available in QC storage	1
4	94000A330	18-8 S.S. Cap Nut, M3x0.5mm	1
5	90044A124	Socket cap, 1/4"-20, 1.75" long	2
6	91292A113	Socket cap, M3x0.5mm, 10mm long	1
7	100189-3	Reference Bar	1

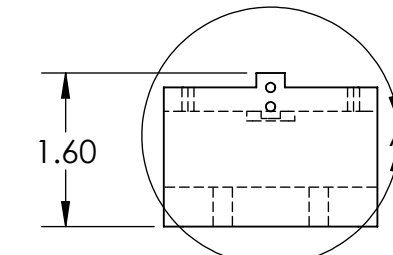
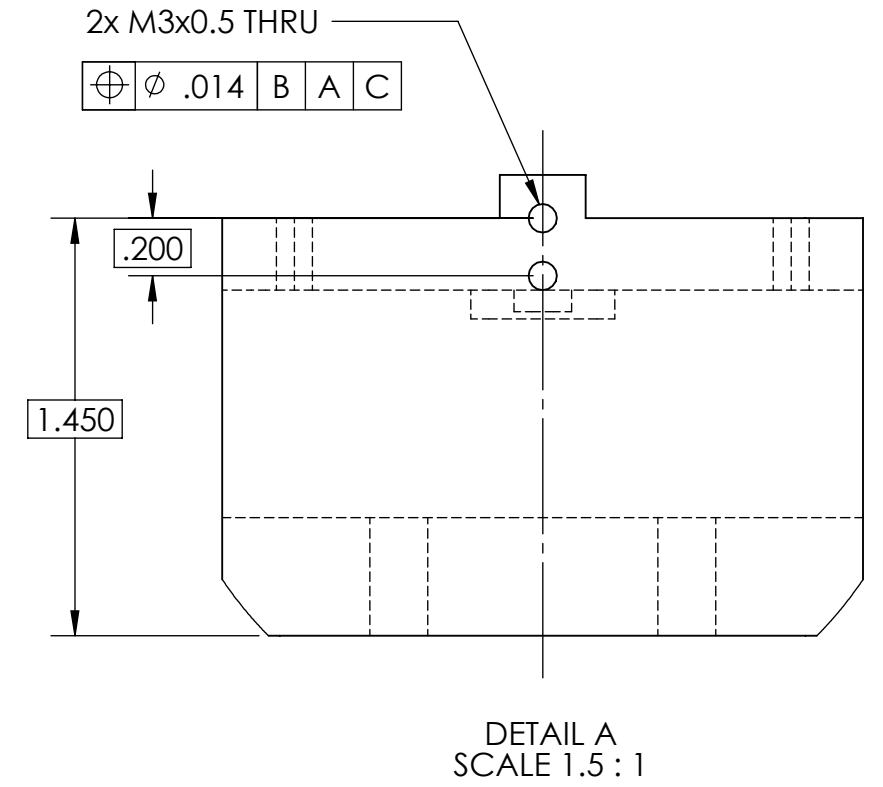
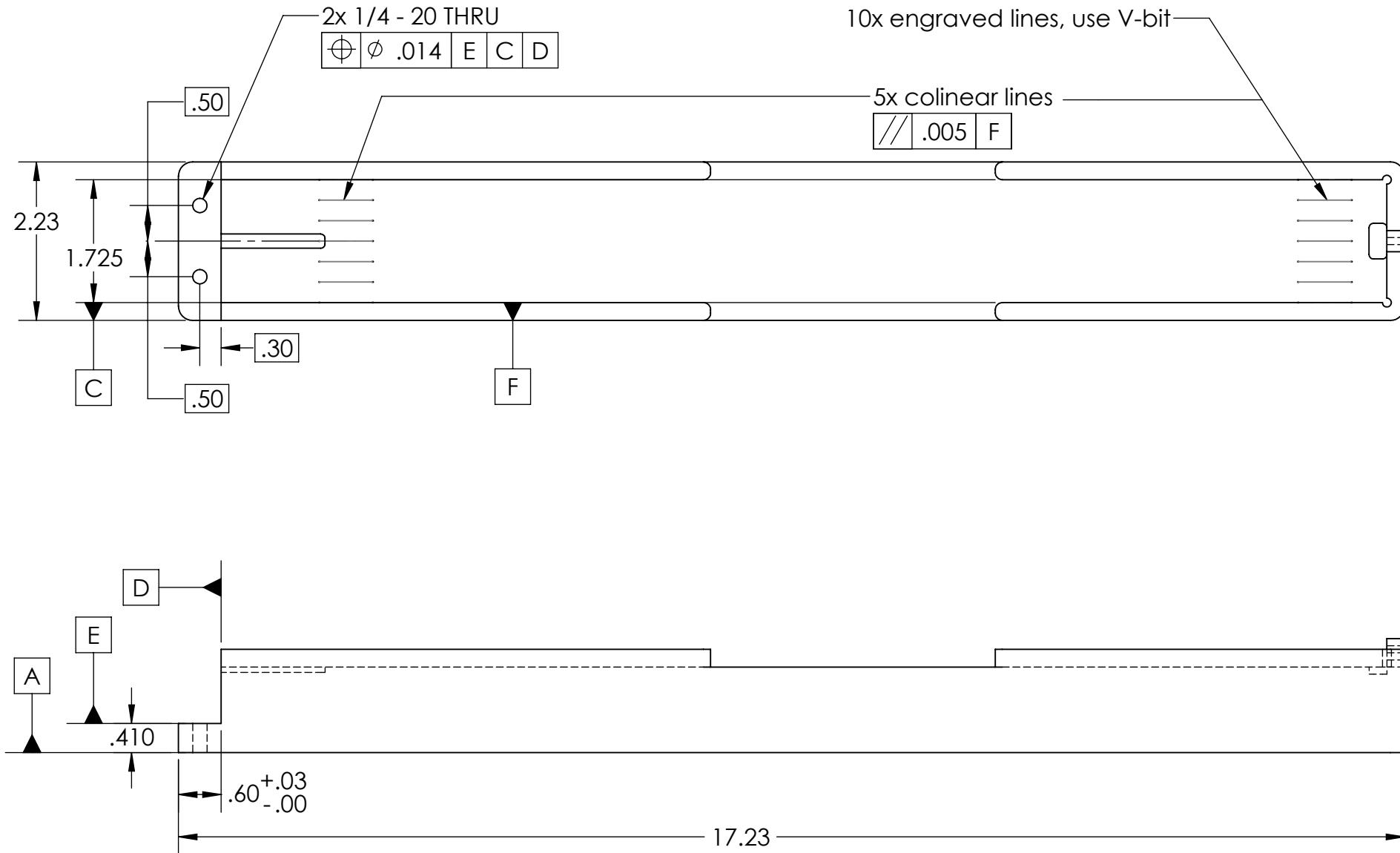


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	FINISH: SEE NOTES		PROJECT: SLA Gage R&R	
		ENG.: DRAFT: Daniel Diaz 9/13/17	SLA Cross Gage Measurement	
		APPR.:	SIZE <b>B</b> DWG NO. <b>100189</b> REV <b>A</b>	SCALE: 1:1.5 SHEET 1 OF 4

NOTES: Further dimensions are attached to Solidworks Files

- MATERIAL: Aluminum 6061
- FINISH: 100 microinches (Machine finish)

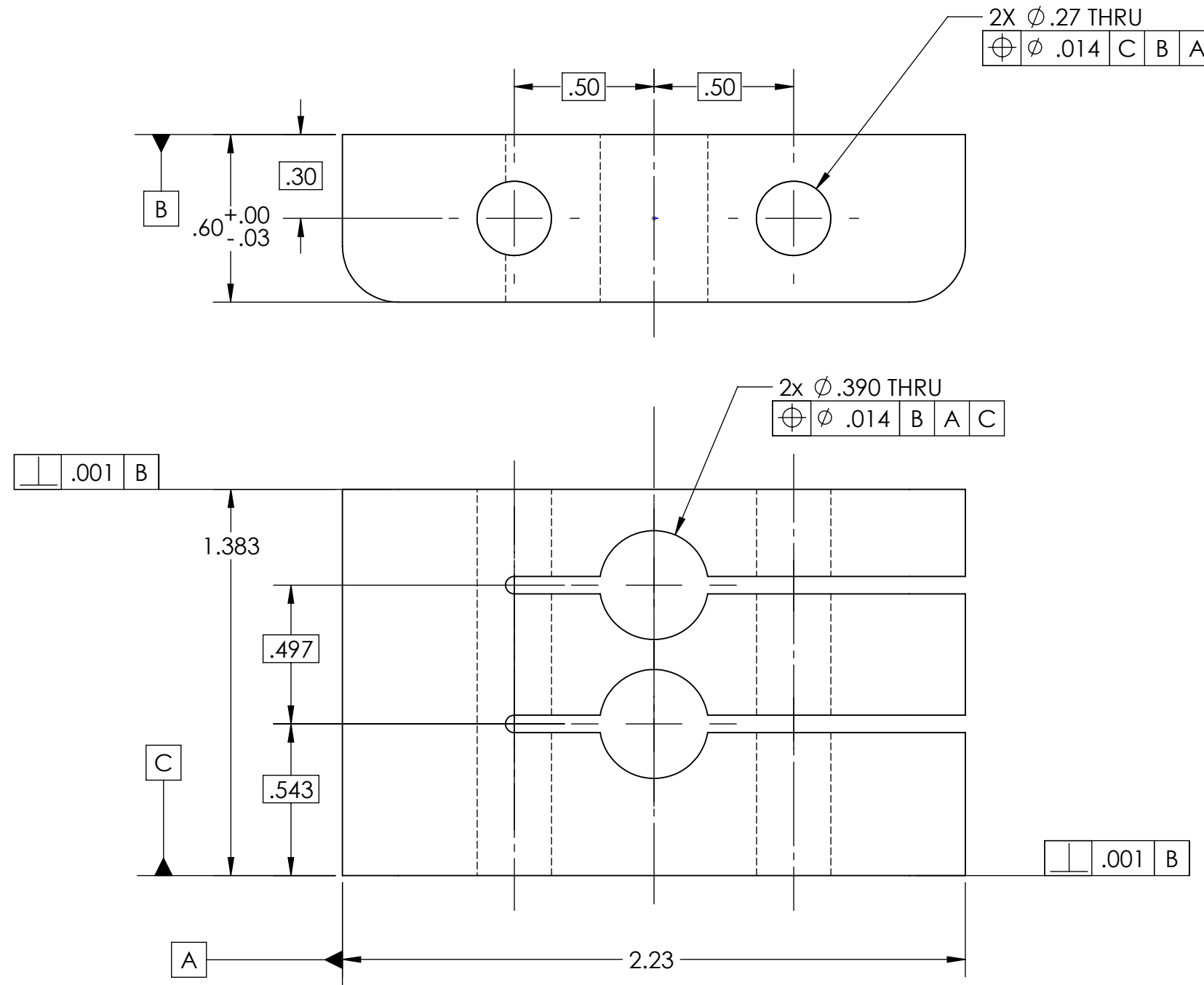


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	<p>FINISH: SEE NOTES</p>	<p>INTERPRET PER ASME Y14.5M-1994</p>		<p>Base Fixture</p>		
	<p>THIRD-ANGLE PROJECTION</p>	<p>ENG.:</p>	<p>DRAFT: Daniel Diaz 9/13/17</p>	<p>SIZE: <b>B</b></p>	<p>DWG NO.: 100189-1</p>	<p>REV: <b>A</b></p>
		<p>APPR.:</p>	<p>SCALE: 1:2</p>	<p>SHEET 2 OF 4</p>		

NOTES: Further dimensions are attached to Solidworks Files

- MATERIAL: Aluminum 6061
- FINISH: 100 microinches (Machine finish)

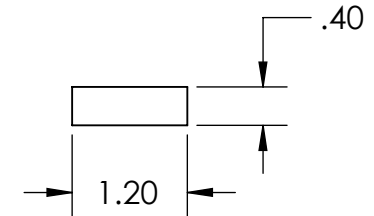
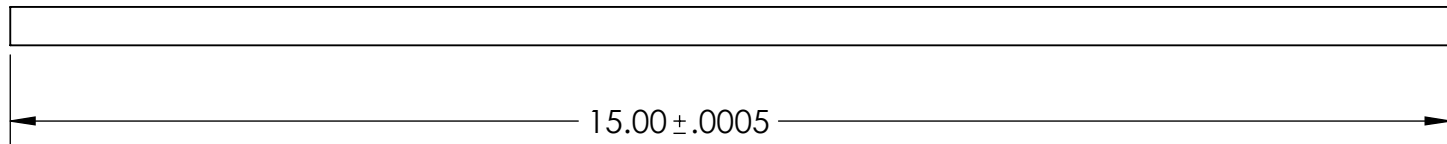


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	<p>FINISH: SEE NOTES</p>	<p>INTERPRET PER ASME Y14.5M-1994</p>		<p>E Clamp</p>		
	<p>THIRD-ANGLE PROJECTION</p>	<p>ENG.: Daniel Diaz</p>	<p>9/13/17</p>	<p>SIZE <b>B</b></p>	<p>DWG. NO. <b>100189-2</b></p>	<p>REV <b>A</b></p>
		<p>APPR.:</p>	<p>SCALE: 2:1</p>		<p>SHEET 3 OF 4</p>	

NOTES: This will be used as a reference bar. Shall be kept in a safe storage to prevent damage.

1. MATERIAL: Steel Tool
2. FINISH: 100 microinches (Machine finish)



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	<p>FINISH: SEE NOTES</p>			<p>INTERPRET PER ASME Y14.5M-1994</p>	<p>Reference Bar</p>
	<p>THIRD-ANGLE PROJECTION</p>	<p>ENG.: DRAFT: Daniel Diaz 9/13/17</p>	<p>SIZE: <b>B</b></p>	<p>DWG NO.: <b>100189-3</b></p>	<p>REV: <b>A</b></p>
		<p>APPR.:</p>	<p>SCALE: 1:2</p>	<p>SHEET 4 OF 4</p>	